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In the claims:

1. (Currently amended) A method of ~~applying a~~ scraping off  
excessive coating on from a paper substance comprising:
- 5 moving a paper over a roller;
- applying a coating ~~color~~ to the paper with a coating\_color  
applicator;
- longitudinally vibrating a blade with an ultrasonic  
transducer in operative engagement with the blade, the  
10 longitudinal vibration being in a direction that is parallel  
to and along a length of the blade; and
- applying the vibrating blade to the paper to scrape off  
excessive coating ~~color~~ from the paper.
- 15 2. (Currently amended) The method according to claim 1  
wherein the method further comprises bending the blade with a  
pressure applicator that bears against the blade while the  
paper moves ~~passed~~ past the blade.
- 20 3. (Currently amended) The method according to claim 1  
wherein the method further comprises providing the coating\_  
color applicator with an ultrasonic applicator transducer and  
subjecting the coating ~~color~~ with an ultrasonic energy from  
the ultrasonic applicator transducer to lower a ~~the~~ viscosity  
25 of the coating ~~color~~.
4. (Original) The method according to claim 1 wherein the

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method further comprises transferring ultrasonic vibration from the ultrasonic transducer to a blade tip of the blade.

5. (Currently amended) A method of applying a coating on a paper substance comprising:  
5 moving a paper over a roller;  
applying a coating to the paper with a coating-color applicator;  
vibrating a blade with an ultrasonic transducer in operative  
10 engagement with the blade; and  
applying the vibrating blade to the paper to scrape off excessive coating from the paper;  
~~The method according to claim 1 wherein the method further comprises holding the blade with a holder; and~~  
15 providing the holder with grooves to prevent transmission of ultrasonic energy along a width of the holder.

6. (Original) The method according to claim 1 wherein the method further comprises adhering the ultrasonic transducer  
20 directly on the blade.

7. (Currently amended) The method according to claim 5 wherein the method further comprises firmly holding the blade in the holder to prevent loss of ultrasonic energy  
25 transferred from the ultrasonic transducer through the holder to the blade ~~and circulating water through pins.~~

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8. (Currently amended) The method according to claim 1 wherein the method further comprises applying the coating ~~color~~ through an endless wire and onto the paper.

5 9. (Currently amended) The method according to claim 8 wherein the method further comprises applying the coating ~~color~~ while subjecting the coating ~~color~~ to ultrasonic energy.

10 10. (Currently amended) A method of applying a coating on a paper substance comprising:

moving a paper over a roller;

applying a coating to the paper with a coating-color applicator;

15 vibrating a blade with an ultrasonic transducer in operative engagement with the blade; and

applying the vibrating blade to the paper to scrape off excessive coating from the paper; and

~~The method according to claim 2 wherein the method further~~

20 ~~comprises~~

providing the pressure applicator with an ultrasonic transducer that vibrates the pressure applicator.